

SINGHAL PAINTS PRIVATE LIMITED

Off: N1-N6 Ancillary Estate Amausi Industrial Area, Nadarganj, Lucknow (UP)-226012 INDIA

Sipcolite Synthetic Enamel

Sipcolite Synthetic Enamel is an outstanding combination of genuine economy and high performance value. It is quick drying & gives a smooth, hard & full glossy finish and is all purpose Enamel for inside and outside use.

It is ideal for painting doors and windows, furniture, structural steel. machinery, toys and steel office equipments.

• Surfacers to be Painted	:Metal, Wood, Plaster & variety of other Surfacers, which are not subject to outdoor exposure.
• Viscosity of Supply	:90 ± 5 second at 30°C by Ford Cup B 4.
• Shades Available	:As per Shade Card
• Viscosity of Application	:(a) Brushing-55 to 60 seconds :(b)Spraying-30 to 40 seconds at a pressure 3.5Kg/CM ² , 40-50 p.s. i.
• Finish	:Smooth with Full gloss.
• Thinner Recommended	:MTO & Petrol & company supplied thinners
• Primer/Surfacer to be used	:For Metals under White & Pastel Shades. Sipcolite Surfacer White for Metal :For Other Shades Sipcolac Metal Primer RP-1. Sipcolac Red Oxide Zinc Chromate Primer RP-2. :For Wood Sipcolite White Surfacer for Wood. Sipcolite Pink Surfacer for Wood. :For Plaster Sipcolite White Surfacer for Cement
	:Brush, dip, spray or roller.
• Covering Capacity (on prepared smooth mild steel surface)	:14 to 20 sq. mt / ltr per coat at 15-20microns thickness(depending upon the surface and shade used)
• Drying Time	:Surface Dry-Less than 3 hours Hard Dry-Less than 12 hours. This property depend upon the ambient temperature and humidity.
• Flash Point	:Above 35°C

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.

- Directions for Use

:Ensure that the surface is free from rust, grease, moisture & loose particles. After priming the surface apply Sipcolite Enamel On previous painted Surfacers Primer/Surfacer is not necessary. For application of two or more coats, an interval of over night drying should be allowed. For suitable adhesion and to obtain smooth & full glass, wet rub the first coat with water proof abrasive paper no. 320 before applying the second coat.

